

Welder Qualification & Procedure Qualification Testing Instructions for Shipping of Test Plates to CWB Laboratories

CWB Certification offers welder and procedure qualification test plate preparation and evaluation services. For clients who elect to use this optional service, instructions on where to ship test plates is noted below. **CWB is not responsible for lost or missing plates during shipping.** Clients are encouraged to ensure packaging is appropriate to protect plate loss during shipping.

Welder Qualification Testing (CSA W47.1, including Annex Kand Annex M)

For plates requiring **radiographic** testing, please ship direct to one of the following locations:

- **Applus Edmonton:** 5504 36th Street, Edmonton, AB, T6B 3P3
- **Applus Ontario:** 4325 Harvester Rd #13, Burlington, ON, L7L 5M4
- **CMTB :** 2265 Av. Bennett, Montréal, QC, H1V 2T4
(Bureau Canadien des Tests des Matériaux Inc. /
Canadian Materials Testing Bureau Inc.)

Note: Weld tabs (run on/off tabs) must be removed prior to shipping. Extra charges will apply if weld tabs are not removed.

For plates requiring **bend testing**, please ship direct to one of the following locations:

- **CWB Nisku:** 206 19th Ave., Nisku Industrial Park, Nisku, AB T9E 0W8
- **CWB Milton:** 8260 Parkhill Dr., Milton, ON L9T 5V7
- **CMBT:** 2265 Av. Bennett, Montréal, QC H1V 2T9
(Bureau Canadien des Tests des Matériaux Inc. /
Canadian Materials Testing Bureau Inc.)

Notes:

1. A copy of CWB Form 624 "Laboratory Information" as provided by the CWB CSR must be sent with the test plates to the selected laboratory.
2. Shipping charges are covered by the client. Plates sent collect or receiver paid will not be accepted. CWB is not responsible for lost or missing plates during shipping.

Welder Qualification Testing (CSA W47.2 and W186 and W59 Annex U)

For plates requiring mechanical testing, please ship direct to one of the following locations:

- **CWB Nisku:** 206 19th Ave., Nisku Industrial Park, Nisku, AB T9E 0W8
- **CWB Milton:** 8260 Parkhill Dr., Milton, ON L9T 5V7
- **CMBT:** 2265 Av. Bennett, Montréal, QC H1V 2T9
(Bureau Canadien des Tests des Matériaux Inc. /
Canadian Materials Testing Bureau Inc.)

Notes:

1. A copy of CWB Form 624 "Laboratory Information" as provided by the CWB CSR must be sent with the test plates to the selected laboratory.
2. Shipping charges are covered by the client. Plates sent collect or receiver paid will not be accepted. CWB is not responsible for lost or missing plates during shipping.

Procedure Qualification Testing (All Standards)

For plates requiring mechanical testing, please ship direct to one of the following locations:

- **CWB Nisku: 206 19th Ave., Nisku Industrial Park, Nisku, AB T9E 0W8**
- **CWB Milton: 8260 Parkhill Dr., Milton, ON L9T 5V7**
- **CMBT: 2265 Av. Bennett, Montréal, QC H1V 2T9**
(Bureau Canadien des Tests des Matériaux Inc. /
Canadian Materials Testing Bureau Inc.)

Notes:

1. *A copy of CWB Form 624 "Laboratory Information" as provided by the CWB CSR must be sent with the test plates to the selected laboratory.*
2. *Shipping charges are covered by the client. Plates sent collect or receiver paid will not be accepted. CWB is not responsible for lost or missing plates during shipping.*

Note: This applies to CWB Clients located in North America only. Any pricing noted is subject to change. Please contact CWB for current pricing on all laboratory testing options.